

RECEIVING REPORT

Date: 11/6/83Supplier: MANNABatch No: M117583Dart P/O: 14180

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection: Yes No N/A
 Work Order: WLD12 Yes No N/A
WLD12 Yes No N/A
WLD12 Yes No N/A
WLD12 Yes No N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) LL Level 12

Production/Admin:

Date

Received/Costing

Initial

Location



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

PACKING SLIP

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 1
Order : 16178
Date...: 06/07/2011

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

<u>SHIP VIA</u> TST OVERLAND #222212		<u>F.O.B.</u> BOUCHERVILLE	<u>SALESPERSON</u> G. Dulude	<u>YOUR ORDER NO.</u> 14190
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01 96 /FT	Fax all papers to Linda Lacelle 613-632-1053 ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1.000W.065 HT#.....: F00007885 HT#.....: F00010161 Total... rev: 01/11 GD		1 7 8	12/FT 84/FT 96/FT
02 200 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.750W.049 HT#.....: YT1679 HT#.....: 3G960 Total... <i>6/4/18</i>	3 7 10	60/FT 140/FT 200/FT	

No. of Bdls/Pieces

3 / 0

Total Weight.....

95

Customers.: _____



A Marmon Distribution Services / Berkshire Hathaway Company


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CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
60-10004-4		AT/1..065/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:		
205253	004	04/25/2010	F00007885	6061	T6		
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAE/THNS:	WIDTH:	LENGTH:		
496.000 LB	184.000 PCS	204471			12.000 FT		
SHIP TO:	SOLD TO:						
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA	MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA						

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00007885	0001	1	47.2	44.1	17.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68102	.62	.34	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006889

Kaiser Order Number: 205253

Page 1 of 2

Line Item: 004

C PART#:

C.P.O.#:

M/K OR#:

SLSPRS#:

OR.REF#:

INTL.::

TO::

TO:

INTL.::



Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAIser ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 1.000": Wall: 0.065": Round 6
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Sul 06/13

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

QC REVIEWED
JUL 28 2010

mh

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006889

Christopher J. Garcia

Kaiser Order Number: 205253

Page 2 of 2

Q. C. REVIEWED Item: 00

C PART:
C.P.O.:
M/K ORG:

SLSPRS#
OR.REF#
INIT.:::
TO:

07/16/2010

FROM: MARMON/KEYSTONE CORPORATION



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ; PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2010/9/14

CUSTOMER: MARMON/KEYSTONE CANADA INC.		CERTIFICATE NO.: 2010-5-13-A-7										
P.O.NO.: MN6855		ORDER NO.: 2010-05-013-A										
COMMODITY: STAINLESS STEEL SEAMLESS TUBING		GRADE: ASTM A213/ASME SA213-07 TP304/TP304L										
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.		HEAT NO.: YT1679										
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr					
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0					
RESULTS (LADLE)	0.026	0.80	0.039	0.004	0.44	8.08	18.11					
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.049	20	P10-7-226	250	841	300	690	57.0	OK	OK	75	OK (DRILLED HOLE)
0.750	0.065	20	P10-7-227	500	2181	280	690	68.0	OK	OK	74	OK (DRILLED HOLE)
0.750	0.095	20	10-6-269	25	152	285	665	61.0	OK	OK	74	OK (DRILLED HOLE)
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT : 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-09-20					1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. SHANGHAI CRYSTAL PALACE PIPE CO., LTD MANAGER OF QUALITY ASSURANCE DEPARTMENT							
Q.C. Reviewed AS 11/05/10												



MILL INSPECTION CERTIFICATE

DIN EN ISO 9001
NO. 09 100 81166Europes Directives 97/23/EC
NO. 01 001 CWQ-Q-02 0071ADAC Boiler and Pressure Vessel Code
NO. 01 001 CWQ-Q-01 002ASME Boiler and Pressure Vessel Code
NO. 01 001 CWQ-Q-01 002

CHANGSHU WALSIN SPECIALTY STEEL CO.,LTD. EN 10204 3.1

CUSTOMER: MARMON/KEYSTONE CANADA INC. 2011/4/4							HEAT NO.: 3G960 CONDITION: COLD FINISHED, ANNEALED, PICKLED, PLAIN END CERTIFICATE NO.: 201104068024036 COMMODITY: STAINLESS STEEL SEAMLESS TUBING GRADE: TP 304L										
CHEMICAL COMPOSITION (WT%)																	
ELEMENTS	C	Si	Mn	P	S	Ni	Cr	Mo	N	Cu	Ti	Cb+Ta	Co	Al	V	B	
SPECIFICATION	min					8.000	18.000										
	max	0.035	1.000	2.000	0.045	0.030	12.000	20.000									
RESULTS (LADLE)		0.021	0.300	1.900	0.028	0.002	8.510	18.160									
RESULTS (PRODUCT)		0.019	0.332	1.970	0.031	0.003	8.419	18.206									
SIZE(mm) OD(") x WT("(")	CASE NO.	PIECES	WEIGHT FT	TS MPa	YS 0.2% MPa	EL 1% (50mm) MPa	HARDNESS HRB	FLATTENING TEST	FLARING TEST	I.C. TEST	GRAIN SIZE	Lot No.	HYDROSTATIC TEST	EDDY CURRENT TEST	ULTRASONIC TEST		
0.750*0.049	23-9#	14	280	48	620/620	300/305	60.5/60.5	79/79	GOOD	GOOD	/	201102-GL-013	/	GOOD	GOOD		
TOTAL:		14	280	48													
REMARK: AS PER ASTM A213-10, ASME SA213-10/ASTM A269-10 NACE MR 01-75 PO#BN7062 LENGTH: 20FT IC TEST PER ASTM A262, PRACTICE E MATERIAL: FREE FROM MERCURY CONTAMINATION NO REPAIR BY WELDING MADE IN CHINA HRB MAX 80 400# POLISHED							1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE. 2. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.										
<i>Bin Sun</i> QUALITY MANAGER																	

ADDRESS: 56# RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-52568027

WLCS-QP-T24-06

QC REVIEWED
MAY 27 2011
MH

KAISER
ALUMINUM
FABRICATED PRODUCTS

*Best in
Class*

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:							
61-12923-5		AT/1..065/734		Seamless Tube/Pipe							
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:		KAISER LOT NUMBER:	ALLOY:	TEMPER:					
206593	005	01/04/2011		F00010161	6061	T6					
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:		DIAM/DAF/THKNS:	WDTH:	LENGTH:					
646.000 LB	240.000 PCS	206650				12.000 FT					
SHIP TO:				SOLD TO:							
MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA				MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA							

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00010161	0001	1	43.1	39.8	15.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68959	.62	.28	.21	.06	.98	.07	.03	.02	.00	.00	.00	.01	.02

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*No x ✓
Page*

CERTIFICATION

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Nathaniel Stevens, Quality Manager

Plant Serial: 00009152

Kaiser Order Number: 206593

Nathaniel Stevens Page 1 of 2 Line Item: 005

KAISER **ALUMINUM** **FABRICATED PRODUCTS**



CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

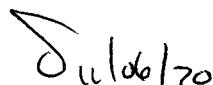
KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA

OD: 1.000"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.



Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

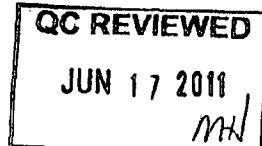


Plant Serial: 00009152

Kaiser Order Number: 206593

Line Item: 005

Page 2 of 2





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO14190**

Purchase Order Date 5/27/2011
PO Print Date 5/27/2011

Page Number 1 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD
 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
(Col 11/05/2011)

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
Vendor Part Number							
1	M304R.500	304 SS roundbar .500	5/31/2011	24.00	TST ground f	\$1.8000	\$43.20
/ 11/05/31							
Special Inst: MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE							
2	M316TR1.00W.120	316 RD tubing 1.00 x .120w	5/31/2011	20.00	TST ground f	\$6.6500	\$266.00
/ 11/05/31							
Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269							
3	M6061T6T1.000W065	6061T6 RD TUBE 1.00 x .065w	6/8/2011	96.00	TST ground f	\$3.0000	\$288.00
/ 11/08/11							

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 5/27/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14190

Purchase Order Date 5/27/2011
PO Print Date 5/27/2011

Page Number 2 of 2

Order From :
MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name
Vendor Phone 800 361 8142
Vendor Fax 450 641 4357
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

4 M6061T6T0.625W.065	6061-T6 RD Tube .625 x.065W	5/31/2011	✓ 72.00 TST ground	\$2.9500	\$212.40
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f *10/15/31*

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

5 M6061T6T0.500W.058	6061-T6 RD Tube .500 x.058W	5/31/2011	✓ 108.00 TST ground	\$2.2000	\$237.60
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f *10/15/31*

Special Inst: MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

6 M304TR0.750W.049	304 RD Tube .750 x .049W	6/8/2011	✓ 200.00 TST ground	\$1.7200	\$344.00
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f *10/14/8*

Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

PO Total: \$1,391.20

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 5/27/2011

CL
No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

FORMULE COMPLÈTE ET ABRÉGÉE DE CONNAISSANCE SIMPLE - CONTRAT D'EXPÉDITION DE MARCHANDISE
ADOPTÉ PAR LES CRÉMINS DU CHEZ DANS LA CLASSEMENT (Canadian Freight Classification) et peuvent être offerts à toute agence de gare et bureau PER QUI ASSURENT LE TRANSPORT DES MARCHANDISES ET DES MESSAGERIES ET QUI SONT SOUS LA JURIDICTION DE LA COMMISSION CONSIGNEES A CANADIENNE DES TRANSPORTS. ÉTAT A LA DEMANDE DE L'EXPEDITEUR

Dans le contrat entre tout volontier chargé de transporter d'autre partie ou de tout destinataire marchandise une moitié quelconque du portement à destination et tout intérêt dans une partie ou toutes les marchandises que tout service excessif dans ce sujet à toutes les conditions (qui sont par les présentes incorporées par référé au présent et ont la même force et le même effet que si elles étaient entièrement et spécifiquement citées au long de ce document).

1. approuvée par la Commission des Transports du Canada, suivant l'ordonnance générale numero T-5 du 1er février 1962, décrétant que les marchandises doivent être transportées par un transporteur de fer ou en
2. régi dans la forme de connaissances ci-dessous, ou imposée par les tarifs applicables, classifications ou règlements s'appliquant aux services des camionneurs, lorsque lesdites marchandises sont transportées par route;
3. stipulée dans la forme de connaissances en annexe du règlement adopté par l'arrête en conseil 596-79 du 4 Avril 1979, lorsque lesdites marchandises provenant du Québec, sont transportées par route.
4. stipulée dans la forme du Contrat d'expédition Messageries approuvée par la Commission des Chemins de Fer du Canada par l'ordonnance numero T-43 du 18 septembre 1967 celle qui est dans la Classification (Express Traffic Association Tariff 107) en vigueur à la date ci-dessus, lorsque les marchandises sont transportées par volontier express sujets à la juridiction de la Commission, et étant adoptée par le volontier et acceptée pour lui-même ainsi que pour ses délégués.

Destiné à:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

PAGE : 1
290 Chemin du Tremblay Boucherville J4B 5X9
TEL (514) 527 9153 FAX (450) 641 4357

Shipping date.....: 06/07/2011
Name of Carrier...: TST OVERLAND #222212
F.O.B.....: BOUCHERVILLE

CONDITIONNEMENT SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.

It is mutually agreed, as to each carrier or all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1962 set forth in the Canadian freight classification and available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier or
2. of the bill of lading set forth in or prescribed by the relevant tariff, classification, stations and regulations motor carrier's services when said goods are carried by a motor carrier or
3. of the bill of lading form prescribed by the order-in-council 596-79 dated April 4, 1979
4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. T-43 dated September 18, 1967 and set forth in Express Traffic Association Tariff 107 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his assigns.

Telephone.....: 613 632 5200

Customer order.: 14190

Description du chargement et marques spéciales/Description of shipments and special marks		Poids/Weight	Pieces/PCS	Si les frais sont payables d'avance écrire ou tamponner ici: / If charges are to be prepaid write or stamp here: Collect	
Fax all papers to Linda Lacelle 613-632-1053		rev:01/11 GD			
01-ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 06/07/2011 96 FT Cust. part#: M6061T6T1.000W.065 Rev: RM Country of Origin: CAN HT#: F00007885 RM Country of Origin: CAN HT#: F00010161 -ASUJRE- (MTR)		21.6		Recu/Received \$ _____	
				Doit être crédité aux frais sur les biens ci-dessus. 1 7	
02-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L 06/07/2011 200 FT Cust. part#: M304TR0.750W.049 Rev: CPI Country of Origin: CAN HT#: XT1679 W2 Country of Origin: CAN HT#: 3G960		73.4		Agent du caissier/Agent or Cashier Par/Per:	
				3 7 A l'usage du voiturier/For carrier's use	
				Avances et ou Au delà/ Advance and or beyond \$ _____	
				Divisez / Mise, \$ _____	
				Suppl. Pièce / Suppl. Piece \$ _____	
				Suppl. Valeur / Suppl. Value \$ _____	
				Total/Totall \$ _____	
L'expéditeur inscrit le montant (P.S.L.)					
		P	Montant/Amount \$ _____		
		S	Frais/Fee \$ _____		
		L	Total/Totall \$ _____		
Eds/Pieces	Nombre de pieces a grandes dimensions / Number of extra large pieces.	Poids total/ Total weight	95 LB	Valuation/Valuation	
3 + 0 = 3					
Dimensions/ Dimensions	Si le tarif l'exige indiquer le volume total. / Where required by tariff shipper must complete the following. Volume(pied cubes)/ Total cubic feet	Poids tare/ Dimensional weight		Numéro du comt/Order number 16178	
Expéditeur/ Shipper	Agent/ Transport	Signature du client/Customer			



Services de distribution Marmon/La société Berkshire Hathaway

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries


Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

 290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PACKING SLIP

 PAGE..: 1
 Order : 16178
 Date..: 06/07/2011
SOLD TO:
 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:
 DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	14190	
Ordered	Description		Number Pieces	Quantity Shipped	Back Ordered
01	Fax all papers to Linda Lacelle 613-632-1053 ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T1.000W.065 HT#.....: F00007885 HT#.....: F00010161 Total...	rev: 01/11 GD		1 7 8	12/FT 84/FT 96/FT
02	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304. Cust. part#: M304TR0.750W.049 HT#.....: YT1679 HT#.....: 3G960 Total...			3 7 10	60/FT 140/FT 200/FT

No. of Bdls/Pieces

3 / 0

Total Weight.....

95

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company

W/O:		WORK ORDER CHANGES							
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
60-10004-4		AT/1.065/734		Seamless Tube/Pipe			
KAISER ORDER NUMBER:	LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
205263	004		04/25/2010	F00007885	6061	T6	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:		DIAM/DAF/THKNS:	WIDTH:	LENGTH:	
496.000 LB	184.000 PCS	204471				12.000 FT	
SHIP TO:				SOLD TO:			
MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA				MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTRACTS	BEND
F00007885	0001		1	47.2	44.1	17.5	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69102	.62	.34	.23	.06	.99	.09	.07	.02	.00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Plant Serial: 00006889

Christopher J. Garcia

Kaiser Order Number: 205253

Page 1 of 2

Line Item: 004

ATS 1,000,065 D6061 T6

C PART#
C.P.O.#

M/K ORG#

SLSPRS#

INT'L#

OR.REF#

TO:

INT'L#

OR.REF#

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE	CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Best in Class

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

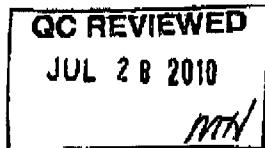
KAI SER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
 OD: 1.000"; Wall: 0.065": Round @
 AMS-4082P ASTM-B210-04 WW-T-700/6F
 WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
 THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
 CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3E,
 WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
 COMPLIES TO DIN EN 10204 JAN 2005
 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
 No Weld Repair, Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA



CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Chris Garcia, Quality System Engineer

Christopher J. Garcia

Plant Serial: 00006889

Kaiser Order Number: 205253

Page 2 of 2

Q. C. REVIEWED Item: 00

07/16/2010 FROM: MARMON/KEYSTONE CORPORATION
 TO: ://
 OR. REFS: INIT. ::
 SLSPRS:
 M/K ORS: C.P.O.'S:
 C.F.A.R.T.S:

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2010/9/14

CUSTOMER: MARMON/KEYSTONE CANADA INC.								CERTIFICATE NO.: 2010-5-13-A-7					
P.O.NO.: MN6855								ORDER NO.: 2010-05-013-A					
COMMODITY: STAINLESS STEEL SEAMLESS TUBING								GRADE: ASTM A213/ASME SA213-07 TP304/TP304L					
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.								HEAT NO.: YT1679					
CHEMICAL CONTENTS (WT%)													
ELEMENTS	C	Mn	P	S	Si	Ni	Cr						
SPECIFICATION	<0.035	<2.00	<0.040	<0.030	<0.75	8.0~12.0	18.0~20.0						
RESULTS (LADLE)	0.026	0.80	0.039	0.004	0.44	8.08	18.11						
PHYSICAL PROPERTIES													
O.D (inch)	W.T (inch)	Length (feet)	Dimensions	Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
0.750	0.049	20	P10-7-226	250	841	300	690	57.0	OK	OK	75	OK (DRILLED HOLE)	
0.750	0.065	20	P10-7-227	500	2181	280	690	68.0	OK	OK	74	OK (DRILLED HOLE)	
0.750	0.095	20	10-6-269	25	152	285	665	61.0	OK	OK	74	OK (DRILLED HOLE)	
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A263 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5hr/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-09-20				1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.									
SHANGHAI CRYSTAL PALACE PIPE CO., LTD								Q.C. Reviewed 08/05/10					
MANAGER OF QUALITY ASSURANCE DEPARTMENT													

06/07/2011 14:11 450-641-2153
MARSHALL KEYSTONE
0491 * 989001 / 989001 1.1/10/2010 PAGE 05/06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
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MILL INSPECTION CERTIFICATE



CHANGSHU WALSIN SPECIALTY STEEL CO.,LTD
EN 10204 3.1

ADDRESS: 561 RENMIN ROAD, HAIYU TOWN, CHANGJIU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-5256802
WLCS-QM-T24-06

QC REVIEWED
MAY 27 2011
MH

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

TST Overland Express

Express L.P.

 P.O. Box 3030, Station A, Mississauga, Ontario L5A 3S3
 C.S.T.R. #144612488
 Overland Western International Inc.(OWEI)
 3091 Rockefeller Avenue, Cleveland, Ohio 44115-3611

 Carrier Code
 Code du Transp.
2153

 Division of TST Solutions L.P.
 Une division de TST Solutions L.P.
 DUNS N° : 242148401 (OVLD)

P/H Trailer - Unité Cueil

L/H Trailer - Unité Route



750-1713435

7

Manifest From - Manifest de Consignee - Consignataire	To - À	16178 Bill of Lading No. - N° Connaissement	14190 Purchase Order No. - N° de Commande	6	7	11
DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7		Shipper - Expéditeur MARMON KEYSTONE LTD 290 CHEMIN DU TREMBLAY BOUCHERVILLE, PQ J4B 5X9	Origin MTL	Dest. MTL	C.D. 7	.00
			Declared Value - Valeur déclarée Type - Genre	WTfr. - WTrem	Page	STD 0 01

Bill To - Facturer à

Origin Carrier - Premier Transporteur		O/C Pro No. - N° Facture P/T	M	D-J	Beyond Carrier - Transporteur subs.	S.R.	Amount - Montant
Pieces - Colis	H.M.	Description	Weight - Poids	Rate - Taux	Charges - Frais		
1	PCS TUBE			22			
1	PCS TUBE			73			
TARP AT ALL TIMES NO FORK LIFTS 613-632-5200 Printed on 06/07/2011 @ 19:17 ** COLLECT **							

2 Total Pieces
Coils total GST# 144612488Total Weight
Poids total

95

Total Charges
Frais totaux**COLLECT**

E & OE Print Last Name **A TransForce Company**

S/W INTACT YES NO

Connecting Carrier Please - Protect this Amount

Au transporteur suivant - Frais à protéger

Any loss or damage must be noted on pro bill at time of delivery, otherwise consignee's signature will constitute clear receipt.
 Toutes pertes ou dommages doivent être notés sur le connaissement au moment de la livraison, autrement la signature du consignataire constitue un reçu final.

C.O.D. Cash or Certified Cheque Only - Driver Collect This Amount
 Total P.S.L. Chèque visé ou argent comptant seulement - à percevoir par le chauffeur

X Received in Apparent Good Order - Reçu sans Avoir Apparente Date **06/07/2011** Time In **10:20** Time Out **10:20** Unit - Unité **Driver - Chauffeur**

Terms: Net 7 Days, Overdue Balance Subject to Interest Charges

Conditions: 7 jours, compte en Souffrance Sujet à Intérêts

Signature Copy - Copie de Signature

OEO-098L 04/06

Purchase Order Receipt Listing

Page 1 of 1

Wednesday, June 08, 2011 3:13:16 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO14190 Receipt Dates from 6/8/2011 to 6/8/2011 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Line Nbr/ Curr Type	Line Project ID Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	VC-MAR001	Marmon/Keystone Canada Ltd.							
PO14190	3	M6061T6T1.000W06 f 5	6/8/2011	6/8/2011	96.0000	\$3.00	0.0000	0	\$288.00
CAD	No	6061T6 RD TUBE f 1.00 x .065w 117983		96.0000	DESJ02	\$288.00	0.0000	0	
	6	M304TR0.750W.049 f	6/8/2011	6/8/2011	200.0000	\$1.72	0.0000	0	\$344.00
	No	304 RD Tube .750 x f .049W 117983		200.0000	DESJ02	\$344.00	0.0000	0	

Total Received Quantity:	296.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$632.00
Total Balance Due Quantity:	0.0000